

不同烧结温度的钛硅涂层对钴铬合金耐腐蚀性能的影响

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【摘要】目的 研究不同烧结温度下的钛硅 (TiSi) 涂层对牙科软质钴铬合金 (CoCr) 耐腐蚀性能的影响。**方法** 选用临床常用的软质钴铬合金, 制作成 $10\text{mm} \times 10\text{mm} \times 1\text{mm}$ 规格的试件 18 件, 将试件随机分成 A、B、C 3 组 ($n=6$), 在 B、C 组试件表面运用溶胶-凝胶法涂覆钛硅薄膜, 分别设定 900°C 和 1000°C 的烧结温度。将 A、B、C 组试件分别浸于 37°C 乳酸/NaCl 溶液中 7 天, 然后利用失重法计算材料的腐蚀速度, 并运用等离子体发射光谱仪 (ICP-AES) 对溶液进行分析, 以获得 3 种试件离子析出量的差异。**结果** B、C 2 组试件间腐蚀速度没有显著性差异 ($P>0.05$), 但都低于 A 组试件。离子析出量分析显示, B、C 2 组试件的 Co、Cr、Ni 及总的离子析出量均少于 A 组试件 ($P<0.05$), B 组试件的 Co、Cr、Si 及总离子析出量显著高于 C 组试件 ($P<0.05$)。**结论** 钛硅涂层可显著提高软质钴铬合金的耐腐蚀性能, 1000°C 获得的钛硅涂层抗蚀性能优于 900°C 。

【关键词】 钴铬合金 钛硅涂层 烧结温度 腐蚀

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Effects of TiSi coatings with different sintering temperature on corrosion resistance of dental CoCr alloy

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【Abstract】Objective To investigate the effects of titanium-silicon (TiSi) coatings with different sintering temperature on corrosion resistance of dental soft CoCr alloy. **Methods** The commonly used soft CoCr alloy was cast into 18 specimens of size $10\text{mm} \times 10\text{mm} \times 1\text{mm}$. These specimens were randomly divided into three groups (group A, B and C) ($n=6$). Then the specimens of group B and C were coated with TiSi on the surface by sol-gel method. The specimens of group B were sintered at 900°C , while the sintering temperature of group C specimens was 1000°C . The specimens of group A, B and C were immersed in a lactic acid/NaCl solution at 37°C for 7 days. The method of weight loss was used to analyze the corrosion rate. The solutions were analyzed with ICP-AES to determine the release of elements. **Results** In the analysis of weight loss method data, there were no significantly differences in corrosion rate between group B and C ($P>0.05$). The corrosion rates of group B and C were lower than that of group A ($P<0.05$). The specimens of group A released significantly more ions (Co, Cr, Ni, and total ions) compared with the group B and group C specimens ($P<0.05$). The levels of Co, Cr, Si and total ions were higher in specimens of group B than that in group C ($P<0.05$). **Conclusion** TiSi coating can significantly improve the corrosion resistance of soft CoCr alloy. The TiSi coating sintered at the temperature of 1000°C showed better